

# Wood Kitchen Cabinet and Countertop Manufacturing: 2002

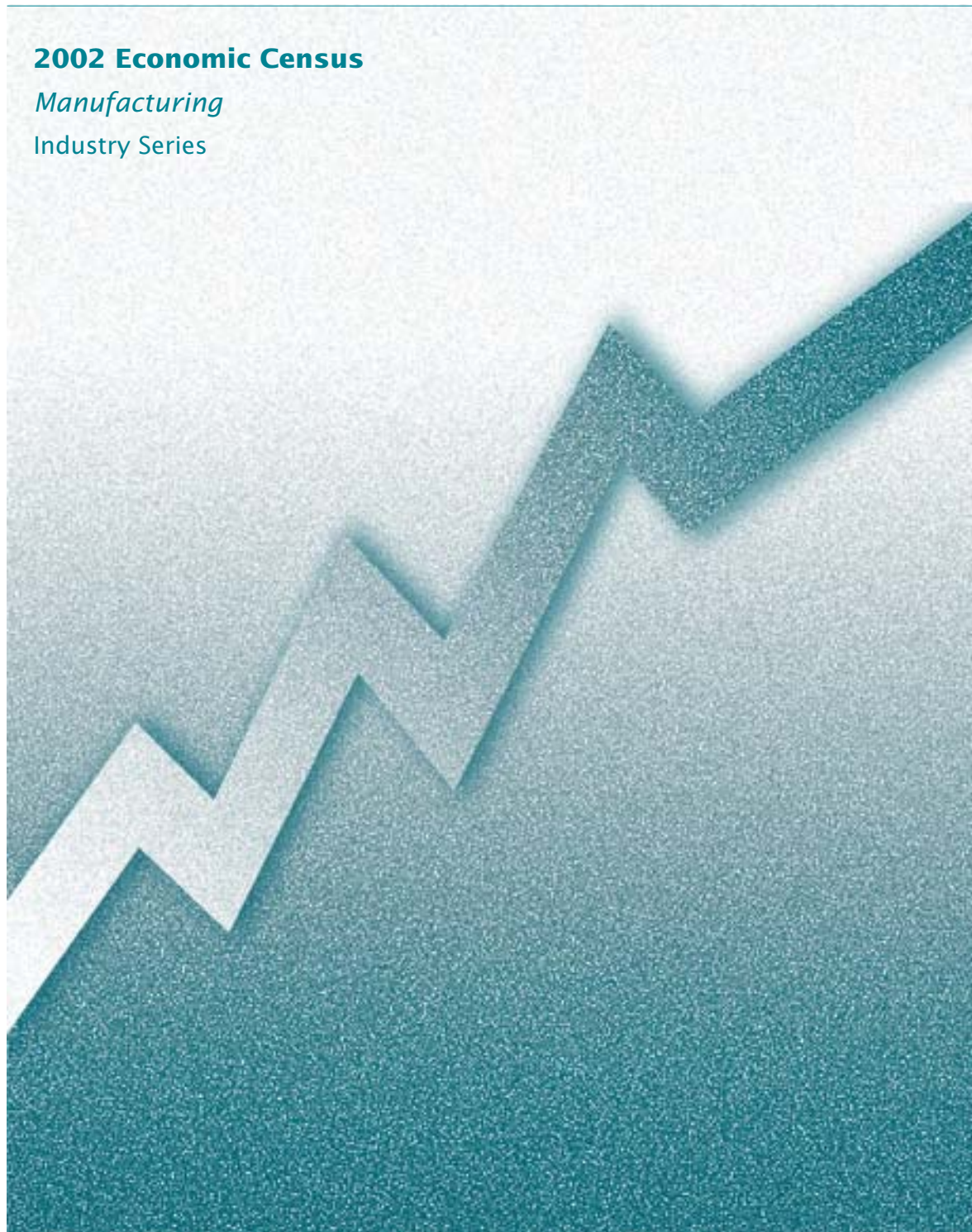
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## 2002 Economic Census

*Manufacturing*

Industry Series



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U.S. Department of Commerce  
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## CONTENTS

Introduction to the Economic Census .....	v
Manufacturing .....	ix

### Tables

1. Historical Statistics for the Industry: 2002 and Earlier Years ...	1
2. Industry Statistics for Selected States: 2002 .....	2
3. Detailed Statistics by Industry: 2002 .....	3
4. Industry Statistics by Employment Size: 2002.....	4
5. Industry Statistics by Primary Product Class Specialization: 2002 .....	5
6a. Products Statistics: 2002 and 1997 .....	6
6b. Product Class Shipments for Selected States: 2002 and 1997 .	8
7. Materials Consumed by Kind: 2002 and 1997.....	12

### Appendixes

A. Explanation of Terms .....	A-1
B. NAICS Codes, Titles, and Descriptions .....	B-1
C. Methodology .....	C-1
D. Geographic Notes .....	--
E. Metropolitan and Micropolitan Statistical Areas .....	--
F. Comparability of Product Classes and Product Codes: 2002 to 1997 .....	F-1

-- Not applicable for this report.

**Table 1. Historical Statistics for the Industry: 2002 and Earlier Years**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	All estab- lish- ments <sup>3</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)					
337110, Wood kitchen cabinet and countertop manufacturing .....	2002..	9 457	9 557	126 208	3 619 573	100 210	195 053	2 514 465	8 497 149	5 602 302	14 102 324	'442 961
	2001..	N	N	115 803	3 169 476	91 669	180 805	2 189 787	7 329 290	5 038 276	12 329 237	333 068
	2000..	N	N	115 348	3 045 303	91 241	175 723	2 114 976	6 897 116	4 864 290	11 689 980	358 100
	1999..	N	N	106 635	2 774 165	84 781	170 686	1 924 415	6 211 651	4 470 428	10 664 732	368 339
	1998..	N	N	104 932	2 486 496	85 416	164 716	1 772 843	5 536 730	4 278 294	9 805 394	243 012
	1997..	7 872	7 960	99 266	2 320 124	79 704	151 337	1 643 229	5 155 365	3 874 217	9 029 834	248 242

<sup>1</sup>Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

<sup>2</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>3</sup>Includes establishments with payroll at any time during the year.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 2. Industry Statistics for Selected States: 2002**

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
<b>337110, Wood kitchen cabinet and countertop manufacturing</b>												
United States .....	2	9 557	1 071	126 208	3 619 573	100 210	195 053	2 514 465	8 497 149	5 602 302	14 102 324	'442 961
Alabama .....	1	242	20	3 858	102 245	3 089	5 725	69 243	236 771	165 443	405 497	'17 244
Alaska .....	3	26	—	105	2 881	79	151	1 906	6 507	5 882	12 379	'302
Arizona .....	1	163	27	2 591	75 762	1 980	3 889	49 126	201 148	147 059	347 046	'25 129
Arkansas .....	3	104	7	709	16 144	586	1 008	10 459	33 004	21 039	53 923	'1 530
California .....	4	1 159	142	14 032	414 170	10 519	20 369	273 818	891 178	505 614	1 391 556	'34 461
Colorado .....	2	169	21	1 611	46 902	1 197	2 335	29 952	90 712	55 507	145 770	'3 388
Connecticut .....	1	134	15	1 401	42 724	1 090	2 176	29 890	103 510	54 462	154 539	'11 605
Delaware .....	3	17	1	130	3 729	107	235	2 650	6 939	4 638	11 585	'532
Florida .....	3	719	60	5 573	154 651	4 240	8 116	100 333	303 177	210 370	517 287	'11 577
Georgia .....	2	357	39	3 689	100 559	2 970	5 350	68 884	257 550	206 399	464 279	'8 459
Hawaii .....	3	22	3	179	5 564	133	264	3 648	12 193	7 352	19 546	'698
Illinois .....	2	346	42	4 703	145 396	3 667	7 474	98 798	313 669	194 748	507 704	'9 931
Indiana .....	—	208	47	6 547	193 368	5 470	10 598	148 419	617 799	360 728	978 173	'25 547
Iowa .....	—	98	9	3 158	88 149	2 751	5 607	72 534	201 571	140 280	338 448	'8 865
Kansas .....	2	99	20	3 314	87 193	2 771	5 320	63 381	211 526	117 395	327 383	'10 385
Kentucky .....	3	106	12	1 408	35 001	1 120	2 153	25 200	58 523	54 835	113 989	'2 760
Maine .....	6	45	1	178	4 577	131	245	3 074	8 316	5 626	13 944	'257
Maryland .....	5	131	10	912	25 649	679	1 293	17 019	47 458	29 644	77 110	'1 754
Massachusetts .....	4	153	12	1 129	37 514	802	1 547	22 673	66 015	40 561	107 836	'2 790
Michigan .....	1	209	16	2 426	72 874	1 946	3 743	52 272	197 799	158 826	357 044	'6 151
Minnesota .....	1	327	33	4 255	124 996	3 355	6 037	86 539	301 079	161 252	463 777	'9 941
Mississippi .....	6	71	6	593	15 408	485	877	10 484	28 840	26 754	55 564	'936
Missouri .....	2	235	28	2 857	75 512	2 073	3 844	51 115	137 454	77 021	213 476	'10 569
Nebraska .....	—	54	10	673	19 504	554	1 101	13 551	54 752	32 614	86 220	'3 470
New Hampshire .....	1	43	5	400	13 975	281	513	8 172	25 859	11 481	37 442	'931
New Jersey .....	5	231	19	2 003	64 368	1 535	2 994	43 316	109 675	79 538	191 670	'5 315
New Mexico .....	3	59	4	362	8 349	280	441	5 469	16 206	9 350	25 678	'934
New York .....	3	456	36	3 402	99 469	2 520	4 732	63 560	208 490	124 683	331 904	'6 776
North Carolina .....	6	325	27	3 833	101 096	3 138	6 144	72 156	215 682	200 164	416 953	'17 417
North Dakota .....	1	35	4	273	7 275	185	333	4 126	25 890	7 900	33 814	'1 144
Ohio .....	—	335	27	8 160	249 564	6 807	14 714	188 045	884 020	624 513	1 520 039	'24 739
Oregon .....	1	204	26	2 506	71 699	1 926	3 902	48 958	179 585	117 011	296 720	'18 523
Pennsylvania .....	1	373	70	8 748	263 575	7 107	13 449	192 331	639 577	375 580	1 016 020	'24 092
Rhode Island .....	3	19	2	159	4 989	129	277	3 638	8 722	8 922	17 434	'215
South Carolina .....	4	151	7	855	22 208	692	1 282	15 569	39 080	28 082	69 790	'2 187
South Dakota .....	3	36	8	1 066	27 933	880	1 671	19 386	55 191	37 936	92 830	'4 627
Tennessee .....	2	222	19	2 043	52 375	1 675	3 203	37 259	102 259	79 223	181 152	'3 660
Texas .....	1	495	81	10 644	286 746	8 796	18 062	199 167	567 868	444 761	1 006 844	'58 150
Utah .....	3	170	29	2 342	63 591	1 779	3 316	40 952	112 441	70 183	183 312	'6 784
Vermont .....	4	22	1	115	3 703	86	176	2 439	7 549	4 167	11 712	'411
Virginia .....	1	259	20	2 895	84 983	2 372	4 674	61 725	276 401	214 267	490 318	'4 944
Washington .....	1	247	29	3 605	103 172	2 814	5 423	68 385	183 307	106 212	288 230	'6 676
Wisconsin .....	1	253	35	3 326	98 576	2 508	4 829	64 713	193 858	114 995	311 192	'18 370
Wyoming .....	2	21	1	120	2 551	98	181	1 857	6 884	3 097	10 088	'958

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 3. Detailed Statistics by Industry: 2002**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
<b>337110, Wood kitchen cabinet and countertop manufacturing</b>	
Companies <sup>1</sup> .....	number.. 9 457
All establishments <sup>2</sup> .....	number.. 9 557
Establishments with 1 to 19 employees .....	number.. 8 486
Establishments with 20 to 99 employees .....	number.. 895
Establishments with 100 employees or more .....	number.. 176
All employees <sup>3</sup> .....	number.. 126 208
Total compensation .....	\$1,000.. 4 313 570
Annual payroll .....	\$1,000.. 3 619 573
Total fringe benefits .....	\$1,000.. 693 997
Production workers, average for year .....	number.. 100 210
Production workers on March 12 .....	number.. 98 543
Production workers on May 12 .....	number.. 99 830
Production workers on August 12 .....	number.. 101 347
Production workers on November 12 .....	number.. 100 950
Production worker hours .....	1,000.. 195 053
Production worker wages .....	\$1,000.. 2 514 465
Total cost of materials .....	\$1,000.. 5 602 302
Materials, parts, containers, packaging, etc., used .....	\$1,000.. 5 131 320
Resales .....	\$1,000.. 292 114
Purchased fuels .....	\$1,000.. 32 929
Purchased electricity .....	\$1,000.. 89 382
Contract work .....	\$1,000.. 56 557
Quantity of electricity purchased for heat and power .....	1,000 kWh.. 1 398 113
Quantity of electricity generated less sold for heat and power .....	1,000 kWh.. 2 707
Total value of shipments .....	\$1,000.. 14 102 324
Primary products value of shipments .....	\$1,000.. 13 045 882
Secondary products value of shipments .....	\$1,000.. 591 933
Total miscellaneous receipts .....	\$1,000.. 464 509
Value of resales .....	\$1,000.. 361 669
Contract receipts .....	\$1,000.. 61 682
Other miscellaneous receipts .....	\$1,000.. 41 158
Primary products specialization ratio .....	percent.. 96
Value of primary products shipments made in all industries .....	\$1,000.. 13 394 286
Value of primary products shipments made in this industry .....	\$1,000.. 13 045 882
Value of primary products shipments made in other industries .....	\$1,000.. 348 404
Coverage ratio .....	percent.. 97
Value added .....	\$1,000.. 8 497 149
Total inventories, beginning of year .....	\$1,000.. 931 907
Finished goods inventories .....	\$1,000.. 217 296
Work-in-process inventories .....	\$1,000.. 253 888
Materials and supplies inventories .....	\$1,000.. 460 817
Total inventories, end of year .....	\$1,000.. 964 777
Finished goods inventories .....	\$1,000.. 211 889
Work-in-process inventories .....	\$1,000.. 256 422
Materials and supplies inventories .....	\$1,000.. 496 555
Gross value of depreciable assets (acquisition costs) at beginning of year .....	\$1,000.. '3 096 217
Total capital expenditures (new and used) .....	\$1,000.. '442 961
Buildings and other structures (new and used) .....	\$1,000.. '106 164
Machinery and equipment (new and used) .....	\$1,000.. '336 797
Automobiles, trucks, etc., for highway use .....	\$1,000.. '30 055
Computers and peripheral data processing equipment .....	\$1,000.. '32 184
All other expenditures for machinery and equipment .....	\$1,000.. '274 558
Total retirements .....	\$1,000.. '172 794
Gross value of depreciable assets at end of year .....	\$1,000.. '3 366 384
Depreciation charges during year .....	\$1,000.. '221 506
Total rental payments .....	\$1,000.. 233 480
Buildings and other structures .....	\$1,000.. 142 655
Machinery and equipment .....	\$1,000.. 90 825
Total other expenses <sup>4</sup> .....	\$1,000.. 2 580 919
Response coverage ratio <sup>5</sup> .....	percent.. 77
Repair and maintenance services of buildings and/or machinery <sup>4</sup> .....	\$1,000.. 345 034
Communications services <sup>4</sup> .....	\$1,000.. 143 500
Legal services <sup>4</sup> .....	\$1,000.. 10 431
Accounting, auditing, and bookkeeping services <sup>4</sup> .....	\$1,000.. 27 678
Advertising and promotional services <sup>4</sup> .....	\$1,000.. 267 430
Expensed computer hardware and supplies and purchased computer services <sup>4</sup> .....	\$1,000.. 224 920
Refuse removal (including hazardous waste) services <sup>4</sup> .....	\$1,000.. 91 925
Management consulting and administrative services <sup>4</sup> .....	\$1,000.. 14 653
Taxes and license fees <sup>4</sup> .....	\$1,000.. 52 643
All other expenses <sup>4</sup> .....	\$1,000.. 1 402 705

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Based on 2002 Annual Survey of Manufactures (ASM) sample data.

<sup>5</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 4. Industry Statistics by Employment Size: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E <sup>1</sup>	All establishments <sup>2</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
337110, Wood kitchen cabinet and countertop manufacturing											
All establishments .....	2	9 557	126 208	3 619 573	100 210	195 053	2 514 465	8 497 149	5 602 302	14 102 324	'442 961
Establishments with—											
1 to 4 employees .....	9	5 726	11 183	309 146	8 800	16 085	204 593	537 438	359 617	898 028	'15 273
5 to 9 employees .....	4	1 504	10 225	285 246	7 808	14 614	193 708	561 108	373 276	936 607	'26 784
10 to 19 employees .....	2	1 256	17 077	461 047	12 990	23 207	311 521	869 064	566 956	1 433 245	'46 602
20 to 49 employees .....	2	706	20 862	592 726	15 830	30 011	390 368	1 157 695	691 790	1 849 153	'45 642
50 to 99 employees .....	2	189	12 920	396 112	9 885	19 743	252 625	856 317	533 476	1 396 023	'55 700
100 to 249 employees .....	2	110	16 723	490 325	13 190	26 794	329 962	1 157 886	734 137	1 886 620	'77 764
250 to 499 employees .....	1	46	16 348	451 384	13 800	27 828	340 390	1 467 974	1 118 805	2 575 203	'107 567
500 to 999 employees .....	—	12	7 641	223 583	6 671	12 913	181 638	819 119	451 659	1 269 274	'27 788
1,000 to 2,499 employees .....	—	7	j	D	D	D	D	D	D	D	D
2,500 employees or more .....	—	1	h	D	D	D	D	D	D	D	D
Administrative records <sup>4</sup> .....	9	5 808	14 301	399 972	11 380	21 414	267 120	694 001	470 111	1 161 818	'18 496

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 5. Industry Statistics by Primary Product Class Specialization: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments <sup>1</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)				
337110	Wood kitchen cabinet and countertop manufacturing .....	9 557	126 208	3 619 573	100 210	195 053	2 514 465	8 497 149	5 602 302	14 102 324	'442 961
3371101	Wood stock line kitchen cabinets and related cabinetwork for permanent installation .....	273	31 012	897 270	25 990	54 729	671 957	2 993 467	2 108 934	5 111 798	'163 888
3371104	Other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding kitchen cabinets and related cabinetwork sold directly to the customer at retail .....	432	16 126	483 659	12 544	23 645	329 603	1 027 681	577 728	1 595 671	'49 364
3371107	Bathroom vanities and related cabinetwork for permanent installation, excluding wood custom bathroom vanities and related cabinetwork sold directly to the customer at retail .....	38	3 161	84 530	2 530	4 568	65 216	263 807	193 326	456 058	'23 534
337110B	Wood and plastics laminated wood kitchen cabinet tops .....	243	6 184	187 564	4 479	8 374	117 529	392 111	293 076	689 198	'26 044
337110F	Wood and plastics laminated wood bathroom vanity tops .....	21	831	22 636	662	1 242	15 415	37 317	72 948	113 986	'1 809
337110H	Wood custom kitchen cabinets, bathroom vanities, and related cabinetwork for permanent installation sold directly to the customer at retail .....	1 322	33 447	938 260	26 185	49 033	639 532	1 986 317	1 139 960	3 130 174	'121 067

<sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6a. Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
337110	Wood kitchen cabinet and countertop manufacturing .....	2002.. N 1997.. N	X X	X X	13 394 286 8 497 433
337110H	Wood custom kitchen cabinets, bathroom vanities, and related cabinetwork for permanent installation sold directly to the customer at retail .....	2002.. N 1997.. N	X X	X X	2 956 010 393 565
337110H1	Wood custom kitchen cabinets, bathroom vanities, and related cabinetwork for permanent installation sold directly to the customer at retail .....	2002.. N 1997.. N	X X	X X	2 956 010 393 565
337110H100	Wood custom kitchen cabinets, bathroom vanities, and related cabinetwork for permanent installation sold directly to the customer at retail .....	2002.. 1 484 1997.. 669	X X	X X	2 956 010 393 565
337110I	Wood stock line kitchen cabinets and related cabinetwork for permanent installation .....	2002.. N 1997.. N	X X	X X	4 496 335 3 186 858
337110I1	Wood stock line kitchen cabinets and related cabinetwork for permanent installation .....	2002.. N 1997.. N	X X	X X	4 409 699 3 054 164
337110I121	Plastics laminated wood stock line kitchen cabinets and related cabinetwork for permanent installation .....	2002.. 217 1997.. 92	X X	X X	482 672 352 709
337110I131	Other wood stock line kitchen cabinets and related cabinetwork for permanent installation ..... 1,000 cabinets.	2002.. 174 1997.. N	X X	929 707.4 N	3 927 027 N
337110IY	Wood stock line kitchen cabinets and related cabinetwork for permanent installation, nsk .....	2002.. N 1997.. N	X X	X X	86 636 132 694
337110IYVV	Wood stock line kitchen cabinets and related cabinetwork for permanent installation, nsk .....	2002.. N 1997.. N	X X	X X	86 636 132 694
337110J	Other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding kitchen cabinets and related cabinetwork sold directly to the customer at retail .....	2002.. N 1997.. N	X X	X X	1 422 946 1 822 292
337110J1	Other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding kitchen cabinets and related cabinetwork sold directly to the customer at retail .....	2002.. N 1997.. N	X X	X X	1 343 308 1 633 749
337110J121	Other plastics laminated wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding kitchen cabinets and related cabinetwork sold directly to the customer at retail .....	2002.. 299 1997.. 384	X X	X X	351 413 247 160
337110J111	All other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding wood custom kitchen cabinets and related cabinetwork sold directly to the customer at retail .....	2002.. 335 1997.. 1 039	X X	X X	991 895 1 386 589
337110JY	Other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding kitchen cabinets and related cabinetwork sold directly to the customer at retail, nsk .....	2002.. N 1997.. N	X X	X X	79 638 188 543
337110JYVV	Other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding kitchen cabinets and related cabinetwork sold directly to the customer at retail, nsk .....	2002.. N 1997.. N	X X	X X	79 638 188 543
337110J7	Bathroom vanities and related cabinetwork for permanent installation, excluding wood custom bathroom vanities and related cabinetwork sold directly to the customer at retail .....	2002.. N 1997.. N	X X	X X	955 220 884 669
337110J71	Bathroom vanities and related cabinetwork for permanent installation, excluding wood custom bathroom vanities and related cabinetwork sold directly to the customer at retail .....	2002.. N 1997.. N	X X	X X	835 772 797 242
337110J7111	Wood stock line bathroom vanities and related cabinetwork for permanent installation ..... 1,000 units.	2002.. 56 1997.. 118	X X	S P6 883.2	726 160 545 375
337110J7121	All other wood custom bathroom vanities and related cabinetwork for permanent installation, excluding wood custom bathroom vanities and related cabinetwork sold directly to the customer at retail .....	2002.. 147 1997.. 461	X X	X X	109 612 251 867
337110J7Y	Bathroom vanities and related cabinetwork for permanent installation, excluding wood custom bathroom vanities and related cabinetwork sold directly to the customer at retail, nsk .....	2002.. N 1997.. N	X X	X X	119 448 87 427
337110J7YVV	Bathroom vanities and related cabinetwork for permanent installation, excluding wood custom bathroom vanities and related cabinetwork sold directly to the customer at retail, nsk .....	2002.. N 1997.. N	X X	X X	119 448 87 427
337110B	Wood and plastics laminated wood kitchen cabinet tops .....	2002.. N 1997.. N	X X	X X	694 628 N
337110B1	Wood and plastics laminated wood kitchen cabinet tops .....	2002.. N 1997.. N	X X	X X	609 592 N
337110B131	Wood and plastics laminated wood stock line kitchen cabinet tops .....	2002.. 171 1997.. N	X X	X X	310 533 N
337110B141	Wood and plastics laminated wood custom kitchen cabinet tops .....	2002.. 364 1997.. N	X X	X X	299 059 N

See footnotes at end of table.



Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
337110	Wood kitchen cabinet and countertop manufacturing—Con.				
337110B	Wood and plastics laminated wood kitchen cabinet tops—Con.				
337110BY	Wood and plastics laminated wood kitchen cabinet tops, nsk .....	2002.. N	X	X	85 036
	1997.. N		X	X	N
337110BYWV	Wood and plastics laminated wood kitchen cabinet tops, nsk .....	2002.. N	X	X	85 036
	1997.. N		X	X	N
337110F	Wood and plastics laminated wood bathroom vanity tops .....	2002.. N	X	X	166 888
	1997.. N		X	X	N
337110F1	Wood and plastics laminated wood bathroom vanity tops .....	2002.. N	X	X	105 754
	1997.. N		X	X	N
337110F131	Wood and plastics laminated wood stock line bathroom vanity tops .....	2002.. 56	X	X	51 733
	1997.. N		X	X	N
337110F141	Wood and plastics laminated wood custom bathroom vanity tops .....	2002.. 91	X	X	54 021
	1997.. N		X	X	N
337110FY	Wood and plastics laminated wood bathroom vanity tops, nsk .....	2002.. N	X	X	61 134
	1997.. N		X	X	N
337110FYWV	Wood and plastics laminated wood bathroom vanity tops, nsk .....	2002.. N	X	X	61 134
	1997.. N		X	X	N
337110W	Wood kitchen cabinet and countertop manufacturing, nsk, total .....	2002.. N	X	X	2 702 259
	1997.. N		X	X	1 433 089
337110WY	Wood kitchen cabinet and countertop manufacturing, nsk, total .....	2002.. N	X	X	2 702 259
	1997.. N		X	X	1 433 089
337110WYWW	Wood kitchen cabinet and countertop manufacturing, nsk, for nonadministrative-record establishments .....	2002.. N	X	X	1 579 886
	1997.. N		X	X	808 686
337110WYWY	Wood kitchen cabinet and countertop manufacturing, nsk, for administrative-record establishments .....	2002.. N	X	X	1 122 373
	1997.. N		X	X	624 403

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3371101	Wood stock line kitchen cabinets and related cabinetwork for permanent installation	
	United States..... 2002..	4 496 335
	..... 1997..	3 186 858
	Alabama..... 2002..	108 022
	..... 1997..	112 658
	Arizona..... 2002..	197 010
	..... 1997..	90 302
	Arkansas..... 2002..	10 489
	..... 1997..	13 132
	California..... 2002..	233 574
	..... 1997..	86 167
	Colorado..... 2002..	42 180
	..... 1997..	20 141
	Connecticut..... 2002..	28 044
	..... 1997..	23 831
	Florida..... 2002..	96 598
	..... 1997..	43 958
	Indiana..... 2002..	563 647
	..... 1997..	373 499
	Kansas..... 2002..	123 245
	..... 1997..	80 797
	Minnesota..... 2002..	3 935
	..... 1997..	147 580
	New Jersey..... 2002..	4 376
	..... 1997..	13 141
	New York..... 2002..	29 238
	..... 1997..	17 504
	North Carolina..... 2002..	125 445
	..... 1997..	61 535
	Oregon..... 2002..	160 445
	..... 1997..	53 794
	Pennsylvania..... 2002..	285 811
	..... 1997..	247 484
	Tennessee..... 2002..	44 755
	..... 1997..	50 939
	Texas..... 2002..	298 151
	..... 1997..	334 966
	Utah..... 2002..	50 264
	..... 1997..	45 509
	Virginia..... 2002..	272 058
	..... 1997..	269 188
	Washington..... 2002..	13 973
	..... 1997..	64 632
	Wisconsin..... 2002..	17 818
	..... 1997..	21 148
3371104	Other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding kitchen cabinets and related cabinetwork sold directly to the customer at retail	
	United States..... 2002..	1 422 946
	..... 1997..	1 822 292
	Alabama..... 2002..	16 128
	..... 1997..	26 726
	Arizona..... 2002..	14 867
	..... 1997..	21 512
	California..... 2002..	134 485
	..... 1997..	162 439
	Colorado..... 2002..	14 999
	..... 1997..	14 911
	Connecticut..... 2002..	19 880
	..... 1997..	27 466
	Florida..... 2002..	39 184
	..... 1997..	54 091
	Georgia..... 2002..	29 315
	..... 1997..	47 104
	Illinois..... 2002..	38 215
	..... 1997..	57 543
	Indiana..... 2002..	90 006
	..... 1997..	99 699
	Iowa..... 2002..	98 638
	..... 1997..	131 255
	Kansas..... 2002..	29 285
	..... 1997..	42 157
	Kentucky..... 2002..	2 943
	..... 1997..	24 540
	Maryland..... 2002..	3 811
	..... 1997..	8 982
	Massachusetts..... 2002..	7 449
	..... 1997..	22 519
	Michigan..... 2002..	18 502
	..... 1997..	17 021
	Minnesota..... 2002..	74 082
	..... 1997..	131 291
	Missouri..... 2002..	36 894
	..... 1997..	43 077
	Nebraska..... 2002..	4 590
	..... 1997..	8 140
	New Hampshire..... 2002..	3 368
	..... 1997..	3 164
	New Jersey..... 2002..	23 552
	..... 1997..	35 347
	New York..... 2002..	22 275
	..... 1997..	39 952
	North Carolina..... 2002..	17 102
	..... 1997..	36 747
	North Dakota..... 2002..	2 569
	..... 1997..	5 098
	Ohio..... 2002..	105 231
	..... 1997..	89 384
	Oregon..... 2002..	13 357
	..... 1997..	38 728
	Pennsylvania..... 2002..	272 334

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3371104	Other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding kitchen cabinets and related cabinetwork sold directly to the customer at retail—Con. United States—Con.	
	Tennessee .....	1997.. 224 719 2002.. 11 408
	Texas .....	1997.. 31 017 2002.. 48 955
	Utah .....	1997.. 95 332 2002.. 18 696
	Virginia .....	1997.. 30 062 2002.. 54 874
	Washington .....	1997.. 21 010 2002.. 46 038
	Wisconsin .....	1997.. 64 018 2002.. 47 357 1997.. 72 942
3371107	Bathroom vanities and related cabinetwork for permanent installation, excluding wood custom bathroom vanities and related cabinetwork sold directly to the customer at retail United States .....	2002.. 955 220 1997.. 884 669
	California .....	2002.. 171 463 1997.. 115 287
	Colorado .....	2002.. 2 118 1997.. 9 729
	Connecticut .....	2002.. 3 727 1997.. 5 337
	Florida .....	2002.. 14 982 1997.. 12 766
	Illinois .....	2002.. 43 935 1997.. 45 145
	Minnesota .....	2002.. 6 417 1997.. 31 841
	Missouri .....	2002.. 14 737 1997.. 17 756
	New York .....	2002.. 6 727 1997.. 9 140
	North Carolina .....	2002.. 30 193 1997.. 40 191
	Oregon .....	2002.. 16 084 1997.. 10 915
	Pennsylvania .....	2002.. 121 254 1997.. 59 326
	Tennessee .....	2002.. 15 281 1997.. 11 455
	Texas .....	2002.. 104 183 1997.. 100 798
	Virginia .....	2002.. 36 170 1997.. 16 166
	Washington .....	2002.. 11 016 1997.. 16 463
	Wisconsin .....	2002.. 2 663 1997.. 14 702
337110B	Wood and plastics laminated wood kitchen cabinet tops United States .....	2002.. 694 628 1997.. N
	Alabama .....	2002.. 11 833 1997.. N
	Arizona .....	2002.. 10 593 1997.. N
	California .....	2002.. 46 539 1997.. N
	Colorado .....	2002.. 14 567 1997.. N
	Connecticut .....	2002.. 2 793 1997.. N
	Florida .....	2002.. 31 600 1997.. N
	Georgia .....	2002.. 31 052 1997.. N
	Illinois .....	2002.. 29 111 1997.. N
	Indiana .....	2002.. 85 066 1997.. N
	Iowa .....	2002.. 27 808 1997.. N
	Kansas .....	2002.. 9 544 1997.. N
	Kentucky .....	2002.. 9 856 1997.. N
	Maryland .....	2002.. 5 941 1997.. N
	Massachusetts .....	2002.. 15 359 1997.. N
	Michigan .....	2002.. 13 823 1997.. N
	Minnesota .....	2002.. 6 695 1997.. N
	Missouri .....	2002.. 19 355 1997.. N
	Nebraska .....	2002.. 4 302 1997.. N
	New Jersey .....	2002.. 23 486 1997.. N
	New Mexico .....	2002.. 2 351 1997.. N
	New York .....	2002.. 31 442 1997.. N
	North Carolina .....	2002.. 4 378

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
337110B	Wood and plastics laminated wood kitchen cabinet tops—Con. United States—Con.	
	1997..	N
	Ohio .....	21 587
	2002..	N
	1997..	N
	Oregon .....	15 065
	2002..	N
	1997..	N
	Pennsylvania .....	37 578
	2002..	N
	1997..	N
	South Carolina .....	3 339
	2002..	N
	1997..	N
	South Dakota .....	3 686
	2002..	N
	1997..	N
	Tennessee .....	2 442
	2002..	N
	1997..	N
	Texas .....	38 137
	2002..	N
	1997..	N
	Utah .....	5 146
	2002..	N
	1997..	N
	Virginia .....	14 097
	2002..	N
	1997..	N
	Washington .....	3 994
	2002..	N
	1997..	N
	Wisconsin .....	42 114
	2002..	N
	1997..	N
337110F	Wood and plastics laminated wood bathroom vanity tops United States.....	2002.. 166 888
	1997..	N
	California .....	13 388
	2002..	N
	1997..	N
	Colorado .....	3 393
	2002..	N
	1997..	N
	Florida .....	14 347
	2002..	N
	1997..	N
	Illinois .....	10 760
	2002..	N
	1997..	N
	Indiana .....	4 528
	2002..	N
	1997..	N
	Massachusetts .....	3 362
	2002..	N
	1997..	N
	Minnesota .....	2 943
	2002..	N
	1997..	N
	Missouri .....	3 151
	2002..	N
	1997..	N
	New Jersey .....	10 759
	2002..	N
	1997..	N
	New York .....	3 590
	2002..	N
	1997..	N
	Ohio .....	2 875
	2002..	N
	1997..	N
	Pennsylvania.....	4 056
	2002..	N
	1997..	N
	Texas .....	5 468
	2002..	N
	1997..	N
	Wisconsin .....	7 008
	2002..	N
	1997..	N
337110H	Wood custom kitchen cabinets, bathroom vanities, and related cabinetwork for permanent installation sold directly to the customer at retail United States.....	2002.. 2 956 010
	1997..	393 565
	Alabama.....	244 402
	2002..	11 626
	1997..	38 847
	Arizona.....	18 341
	2002..	21 262
	1997..	7 780
	Arkansas.....	300 124
	2002..	33 395
	1997..	18 674
	California.....	16 129
	2002..	48 374
	1997..	7 300
	Connecticut.....	93 474
	2002..	31 555
	1997..	53 478
	Florida.....	23 941
	2002..	7 531
	1997..	N
	Hawaii.....	81 231
	2002..	11 142
	1997..	79 141
	Illinois.....	8 623
	2002..	124 141
	1997..	3 354
	Indiana.....	58 068
	2002..	11 136
	1997..	7 582
	Kansas.....	2 841
	2002..	35 590
	1997..	3 281
	Kentucky.....	46 570
	2002..	6 669
	1997..	290 570
	Massachusetts.....	10 994
	2002..	5 206
	1997..	4 986
	Michigan.....	69 676
	2002..	13 003
	1997..	
	Minnesota.....	
	2002..	
	1997..	
	Mississippi.....	
	2002..	
	1997..	
	Missouri.....	
	2002..	
	1997..	

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
337110H	Wood custom kitchen cabinets, bathroom vanities, and related cabinetwork for permanent installation sold directly to the customer at retail—Con.	
	United States—Con.	
	Nebraska ..... 2002..	16 805
	..... 1997..	2 248
	New Hampshire ..... 2002..	16 318
	..... 1997..	N
	New Jersey ..... 2002..	27 992
	..... 1997..	4 789
	New Mexico ..... 2002..	8 384
	..... 1997..	2 294
	New York ..... 2002..	72 440
	..... 1997..	20 189
	North Carolina ..... 2002..	78 948
	..... 1997..	11 856
	North Dakota ..... 2002..	6 362
	..... 1997..	N
	Ohio ..... 2002..	46 240
	..... 1997..	10 618
	Oklahoma ..... 2002..	6 981
	..... 1997..	3 831
	Oregon ..... 2002..	56 991
	..... 1997..	14 631
	Pennsylvania ..... 2002..	103 871
	..... 1997..	8 100
	South Carolina ..... 2002..	9 921
	..... 1997..	7 296
	South Dakota ..... 2002..	14 862
	..... 1997..	2 759
	Tennessee ..... 2002..	29 345
	..... 1997..	10 394
	Texas ..... 2002..	285 428
	..... 1997..	17 700
	Utah ..... 2002..	62 386
	..... 1997..	2 785
	Vermont ..... 2002..	2 713
	..... 1997..	N
	Virginia ..... 2002..	35 828
	..... 1997..	7 277
	Washington ..... 2002..	141 564
	..... 1997..	11 041
	Wisconsin ..... 2002..	88 493
	..... 1997..	8 168
	Wyoming ..... 2002..	2 033
	..... 1997..	N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 7. Materials Consumed by Kind: 2002 and 1997**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
337110	Wood kitchen cabinet and countertop manufacturing		
00900001	Total materials .....2002..	X	5 131 320
	.....1997..	X	3 536 671
32191203	Hardwood cut stock and dimension (excluding furniture frames) .....2002..	X	223 324
	.....1997..	X	308 585
32121104	Hardwood veneer .....2002..	X	85 170
	.....1997..	X	N
32121100	Hardwood plywood .....2002..	X	235 043
	.....1997..	X	N
32121200	Softwood plywood .....2002..	X	18 371
	.....1997..	X	N
32121902	Particleboard (reconstituted wood) .....2002..	X	293 223
	.....1997..	X	N
32121909	Hardboard .....2002..	X	30 385
	.....1997..	X	32 074
32121906	Medium density fiberboard (MDF) .....2002..	X	90 109
	.....1997..	X	N
32221001	Paperboard containers, boxes, and corrugated paperboard .....2002..	X	110 321
	.....1997..	X	82 734
32100025	Hardwood lumber, rough and dressed .....2002..	X	760 842
	.....1997..	X	386 383
32100031	Softwood lumber, rough and dressed .....2002..	X	29 026
	.....1997..	X	23 635
32552001	Adhesives and sealants .....2002..	X	33 928
	.....1997..	X	38 075
32551002	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied product .....2002..	X	113 125
	.....1997..	X	N
32613001	Plastics laminated sheets .....2002..	X	147 565
	.....1997..	X	N
32619909	Plastics furniture parts and components .....2002..	X	8 031
	.....1997..	X	N
33251001	Furniture and builders' hardware (including cabinet hardware, casters, glides, handles, hinges, locks, etc.) .....2002..	X	235 305
	.....1997..	X	204 408
33721500	Wood furniture frames .....2002..	X	238 960
	.....1997..	X	N
00970099	All other materials and components, parts, containers, and supplies .....2002..	X	1 035 199
	.....1997..	X	1 187 194
00971000	Materials, ingredients, containers, and supplies, nsk .....2002..	X	1 443 393
	.....1997..	X	1 273 583

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.